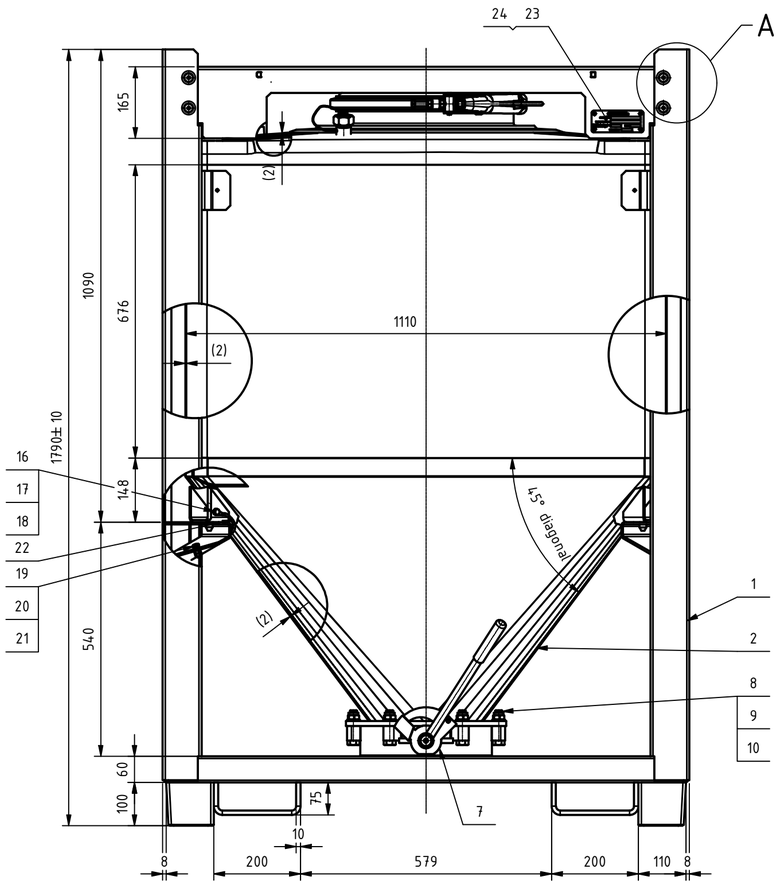
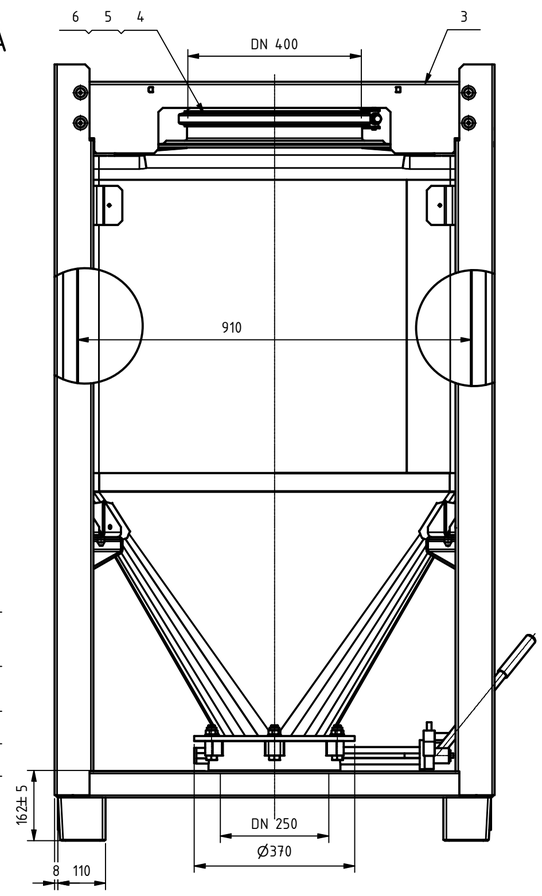
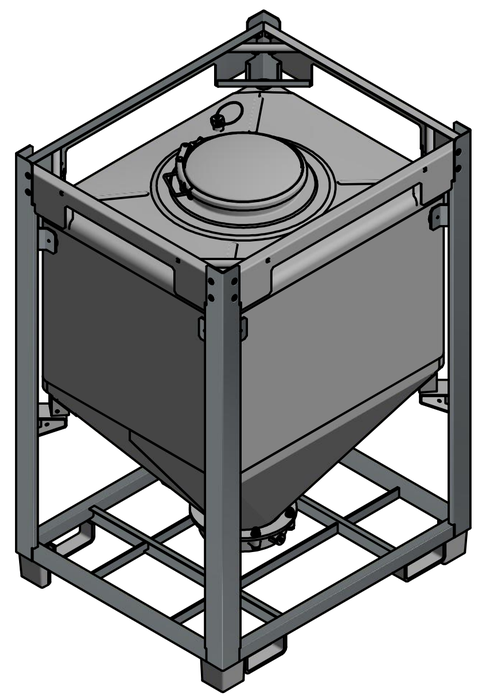
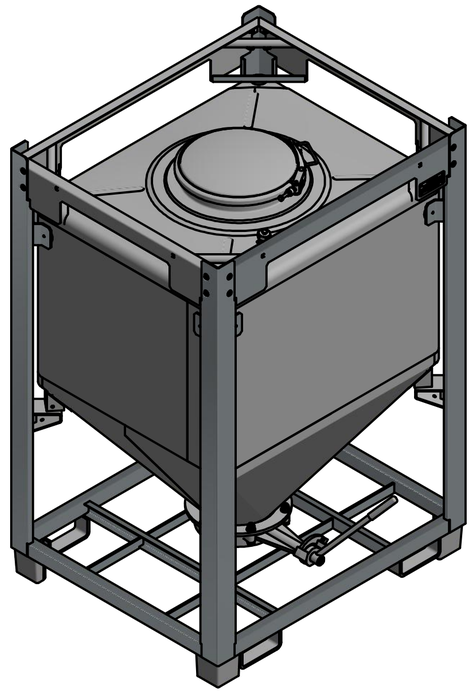
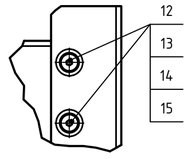


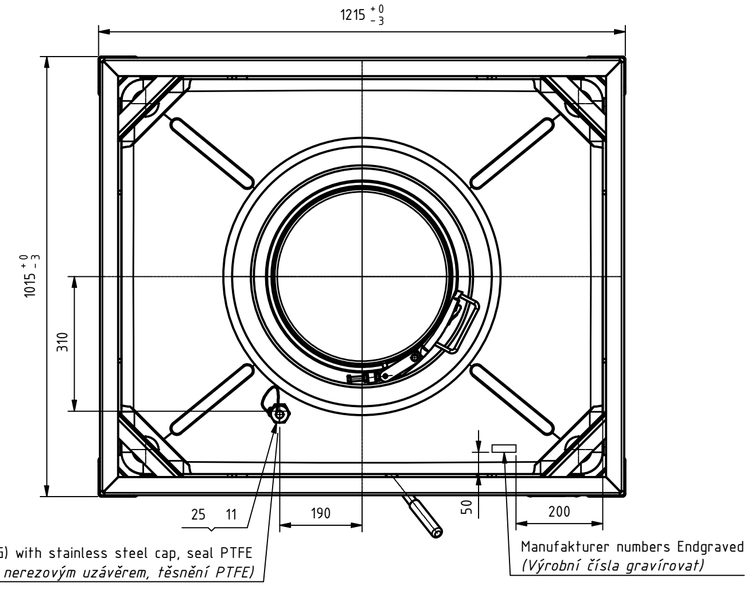






A (1 : 5)





Without approval / *(bez schválení)*

Surface:

Vessel and lid: pickled and neutralized
(Nádobu, víko a rám mořit a neutralizovat)
Frame: hot galvanized according to DIN EN ISO 1461
(Rám žárově zinkovat dle DIN EN ISO 1461)

Welds:

Welding procedure *(metoda sváření)*: MAG M und WIG
Welds acc. to *(svary)*: DIN EN ISO 5817
Welds size *(koutové svary velikost)*: a=2
unmarked welds
(neoznačené svary)

Pcs	Description	Dimension	DIN	Part	Material	Remark
1	Frame cpl. BSI 45°/1000L	BSI 45°/1000L/DN250		1	S235JR/Zn	GES 0132-1B
1	Vessel BSI 1000L kpl.	1110X910X1434		2	1.4301 IIIc	BEH 4790-3
1	Stacking frame	1215X1015X165 (103)		3	S235JR/Zn	STA 0393-2
1	Clamp ring cover	DN 400		4	1.4301 IIIc	KTC 932-3B
1	Lid gasket	DN 400		5	NBR	KTC 652-4B
1	Clamping ring with handle	DN400		6	1.4301	KTC 861-1F
1	Butterfly valve DN250 EBRO	DN 250		7	1.4301/NBR	
6	Washer	17	DIN 125	8	A2	
6	Hex lock nut	M16	DIN 985	9	A2	
6	Hex bolt	M16X70	DIN 931	10	A2	
1	Cap	G1" (AG)		11	1.4408/PTFE	KTC 139-4
16	Countersunk screw	M10X30	DIN 7991	12	8.8/Zn	
16	Washer	A10,5	DIN 125	13	8/Zn	
16	Spring washer	10	DIN 127	14	8/Zn	
16	Hex nut	M10	DIN 934	15	8/Zn	
1	Hex bolt	M8X20	DIN 933	16	A2	
1	Spring washer	A8	DIN 128	17	A2	
1	Hex nut	M8	DIN 934	18	A2	
1	Hex nut with flange	M8	DIN 6993	19	8/Zn	
1	Hex nut	M8	DIN 934	20	8/Zn	
1	Hex bolt	M8X25	DIN 933	21	8.8/Zn	
1	Ground cable			22	Cu	
1	Plate	1,0X50X120		23	1.4301	KON 0680-4
4	Rivet	4,8X11		24	Al/A2	
1	Wire rope cpl.	150MM; S-HOOK; ALUMINUM CLAMPS		25	1.4301	

Tolerances of free dimensions
Welded construction EN ISO 13920 B
Machining or non-cutting ISO 2768-1 m

	Date	Name
Drawn	21.09.2023	RVADINSKY
Proofed	21.09.2023	PRAJDL

Projection

Format: A2 Scale: 1 : 10 Page: 1 of 1

PH Europe Liquid Assets

Description:

Silocontainer BSI 1000L (EN version)

Ind	Relevant changes	Date	Name

Document information: I40600152

Document ID: 30094759

Version: -

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