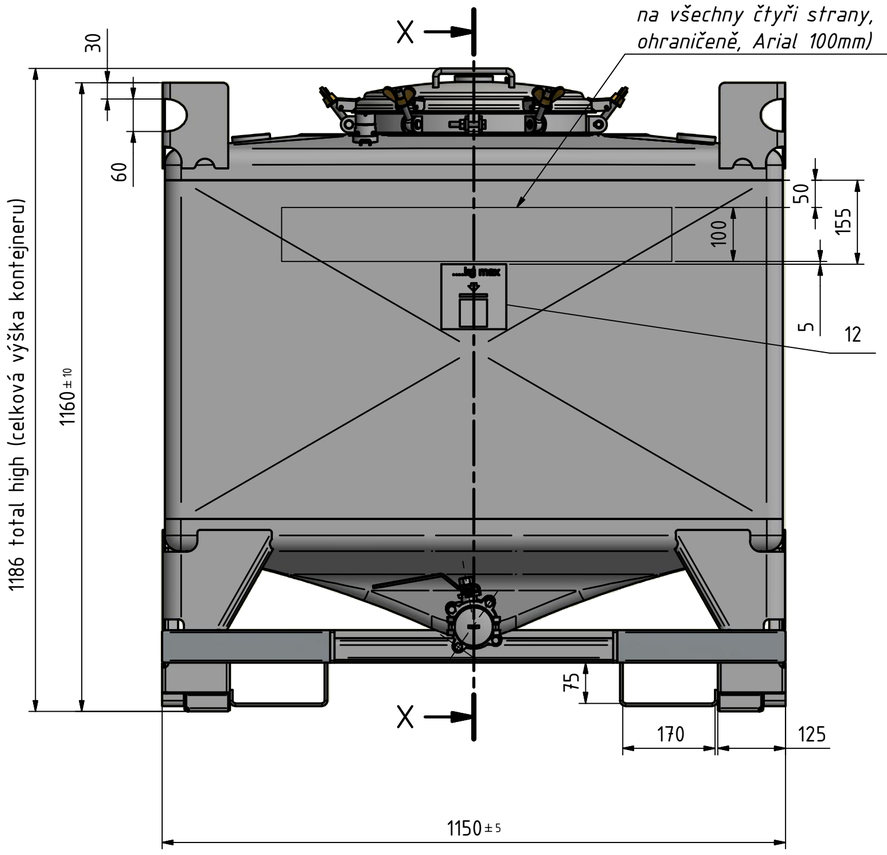
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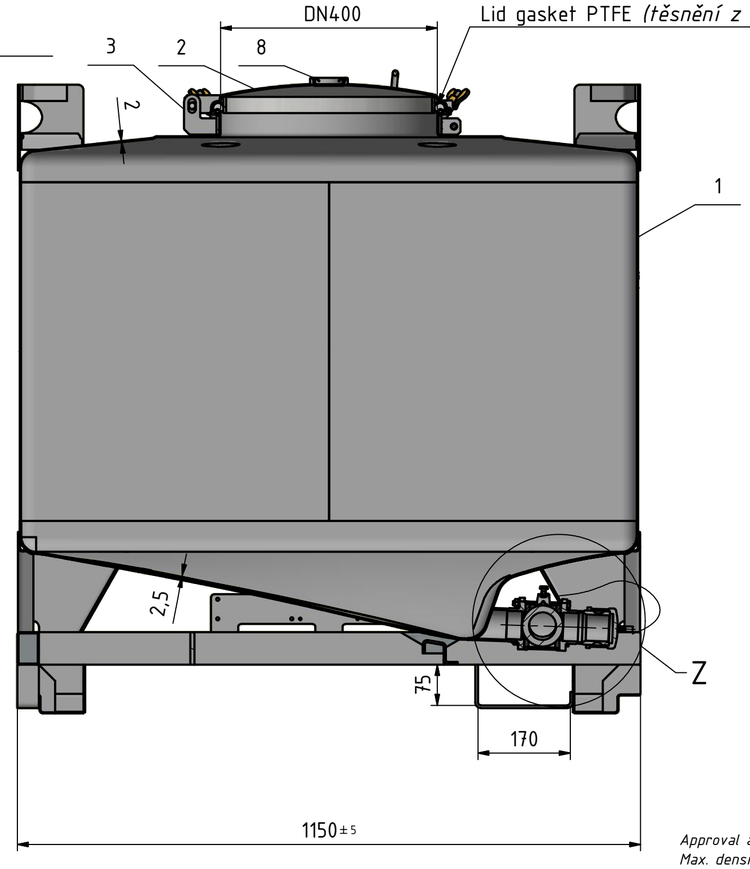
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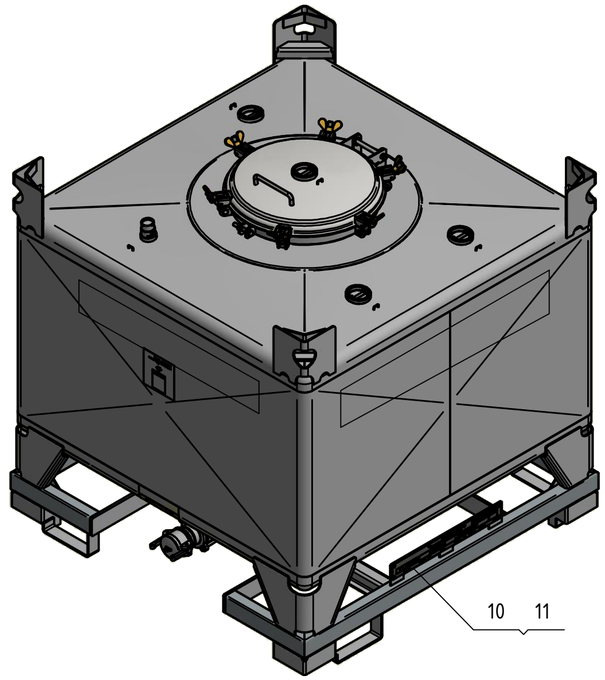
General tolerances
Welded construction EN ISO 13920 B
Machined or without cutting ISO 2768-1 m

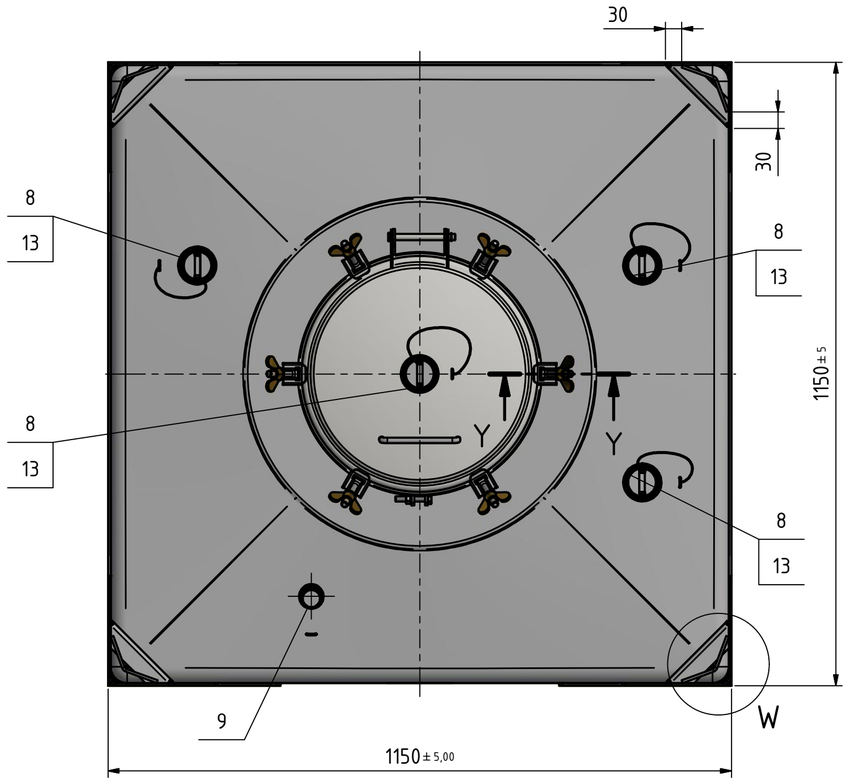
Etching unique indentification numbers
all sides (outline, 100mm)
(leptat čísla dle zadání na všechny čtyři strany, ohraničeně, Arial 100mm)



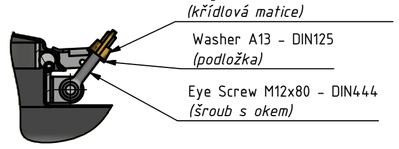
Section X-X (1 : 8)



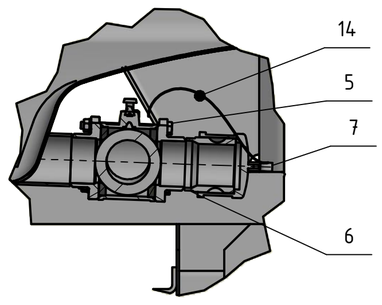




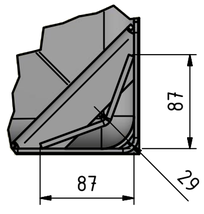
Cut (Řez) Y-Y (1 : 5)



Detail Z (1 : 5)



Detail W (1 : 4)



Approval acc. to (schválení dle): *UN 31A/GGVSEB/GGVSee/ADR/RID/IMDG-Code*
Max. density (max.hustota): *2,0 kg/litre*

Volume (Objem): *1000 litre*

Surface (Povrch):
Tank and lid pickled and neutralized (Nádoba mořena a pasivována)

Welds (Svary):
Welding procedure (Metoda sváření): *MAG M und WIG*
Welds acc. to (Svary dle normy:: *DIN EN ISO 5817*
Welds size (Velikost svaru): *a=2*

All parts silicone free!!! (Nepoužívat silikon !!!)
All gaskets PFTE !!! (Na produkt použít pouze těsnění z PTFE !!!)

Pcs	Description	Dimension	Norm	Part	Material	Remark
1	Vessel BTU 1000L kpl	1150x1150x1160		1	1.4301 IIIc	BEH 3910-3
1	Screw-Lid	DN400		2	1.4301 IIIc	DEC 0404-3
1	Collar Ring	DN400		3	1.4301	KON 0230-3
1	Gasket	DN400		4	PTFE	KTC 2250-4A
1	Ball Valve 3-Parted	DN 50 / AW		5	1.4408/PTFE	
1	Kamlock coupling	DN50; TYPE 633AW		6	1.4301	
1	Camlok cap 634 B	DN50		7	1.4301/PTFE	
4	Plug	G2"		8	1.4404	
1	Overpressure/vacuum ventil	G1" (AG); -0,02/+0,50 BAR		9	1.4301	Fort Vale
1	Name plate	1,5x50x425		10	1.4301IIId	KON 0036-2
8	Rivet	4,8X11		11	Al/A2	
1	Stack. Sign	120x120		12	PET	KON 0353-3
4	Tightrope	150MM; S-HAKEN; ALU-KLEMMEN		13	1.4301	
1	Tightrope	300MM; S-HAKEN; ALU-KLEMMEN		14	1.4301	

	Date	Name
Designed	13.10.2017	JKRUCKY
Checked	13.10.2017	MKAVKA
Approved		
SAP DIS Number :	30054616 - -	

Projection

Ind	Change	Date	Name

Scale : 1:8

Type : Container 1000L

Project number : LH.:3709 PH Europe

Sudex Drawing.- Nr. : I50600030

Sheets | Sheet